

Kawach Servo With Servo Cup Filler

\Rightarrow **Technical Specifications** \Rightarrow

- BAGGER TYPE: Collar Type, Belt Draw, Servo Driven (KAWACH SERVO BRAND).
- PULLING SYSTEM: By Draw Down Coated Belt With Pneumatic Pressure Adjustment Driven By by AC motor and AC drive.
- **SEALING SYSTEM**: Horizontal and vertical sealing by heated jaws operated by pneumatic cylinder.
- **HEATING SYSTEM**: By Induction Heating, Controlled By PID Controller, Attached With CPU.
- PACKAGING MATERIAL: Laminated Heat Sealable Films.
- MINIMUM FILM WIDTH: 200 mm.
- MAXIMUM FILM WIDTH: 600 mm.
- MAXIMUM POUCH HEIGHT: 450 mm.
- **ROLL HOLDING SHAFT**: Pneumatic Shaft For Holding Big Size Roll With Firm Griping And Easy Changeover.
- **UNWINDING:** Through geared motor and AC drive attached with PLC to maintain the film tension and provide film for bagging.
- WEB TRACKING: Auto edge sensor web tracking through PLC or manual push buttons.
- BATCH CUTTING DEVICE: To Form A Chain Of Bags Of Desired Numbers.
- **SEALING TYPE**: Centre Seal.
- **OPERATION**: PLC controlled, pneumatically operated.
- HMI TYPE: 5.7" Touch Panel Coloured.
- **CONACT PARTS**: SS-304.
- **STRUCTURE**: MS Duly Powder Coated.
- ELECTRICITY REQUIRED: 420V, 3Ph, 50Hz, Through CVCF Stabilizer.
- **ELECTRICITY CONSUMPTION**: 4500 Watts/hr.

- **COMPRESSED AIR REQUIRED**: 6 Kgf/sqcm.
- MACHINE EFFICIENCY: 95%.
- MACHINE DIMENSION: 1020(w) x 1760(b) x 1534(H) mm.

FILLING SYSTEM: Cup Filler

Volumetric cup filler for granuals filling.

- FILLING SYSTEM: Volumetire disc type telescopic cup filler driven by servo motor.
- CAPACITY: Upto 1000gm of Bulk density 0.5 or more.
- OUTPUT SPEED: Upto 100 Pouches/min(Depend on film properties, product bulk density and product properties).
- **DISCHARGE METHOD** : 1) By foot switch or timer mode in standalone.
 - 2) By signal from VFFS, PFS or any other packing system when hooked with such machine or systems.
- **DISCHARGE SHUTTER TYPE**: Collapsible shutter.
- STEROR: Steror arrangement in filling chamber for sticky products. (if required).
- HOPPER CAPACITY: 60ltr. With easy removal system for cleaning. With vibratory tray and level sensor and controller to control the material level infilling chamber.
 - **ERROR IN WEIGHT**: +/-0.3% to +/-2%Of Set Value(Depend on product properties and bulk density).
 - OPERATION: Mechanical, PLC controlled(when hooked with any packing system).
 - **CONTACT PARTS**: SS-304.
 - **STRUCTURE**: M.S fabricated, duly powder coated.
 - MACHINE DIMENSION: 550(w) x1125(b) x1225(h)mm.

THE PERFECT WAY TO PACK